



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G03832-3G

Job Sheet 198900



Part No: RBW6205G03832-3G

Job Qty: 3 pcs

Part Name: Main Rotor Blade Blocking/Protecting Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/4/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G03832-3G Rev.5 IPP Rev. A 18.10.10 New issue DP Verify DD/IPP Rev. B 19.06.04
Removed Rev PO DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
100	Purchasing	3 pcs	10/4/19		0.00	0.00		Purchasing - 1 Purchasing - 2 Purchasing - 3	OP OCT 04 2019
110	Packaging 2-1 - Receive - B4B	3 pcs	10/4/19		0.00	0.00		Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B	OP OCT 04 2019



Container No: S219692

Part: RBW6205G03832 – 3G
Job No: 198900
Serial No/Batch: S219692
Revision: 5
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632 – 5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/04/19



Container No: S219692



Part: RBW6205G03832-3G

Job No: 198900

Serial No/Batch: S219692

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					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					QC 6 - 9	
120 QC 6	3 pcs	10/4/19	0.00 0.00		QC 6 - 68	DAS
					QC 6 - 61	61
					QC 6 - 40	9-89
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	3 pcs	10/4/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	3 pcs	10/4/19	0.00 0.00		QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-89

Part Op 100 - (Purchasing) Issue P/O: HBVVA18 MANUFACTURE RBW6205G03832-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

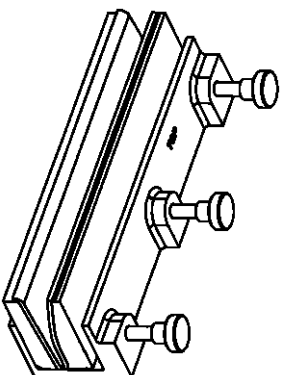
x3 hls

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6205G03832-3GP	Main Rotor Blade Blocking/Protecting Assembly	3 Ea (1 ea)	100-Purchasing	5219690
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G03832-3GP	3	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/7/19 12:17 PM dart.lussier.patrick

REVISIONS

3		
4	15-0311	P
5	17-0057	P



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	FRAME	6061		2
			-3	1	BOTTOM	PHENOLIC		3
			-5	1	TOP	PHENOLIC		4
			-7	2	THUMB SCREW	303 S.S.		5
			-9	1	CLAMP THUMB SCREW	303 S.S.		6
			-11	1	FLAT WASHER	6061		7
			-13	2	DISC	303 S.S.		8
		B/O	-15	1	FLAT WASHER	6061-T6	#6 (MCMMASTER-CARR #93286A041)	1
		B/O	-17	3	FLAT HEAD MACHINE SCREW	STEEL	#10-32 UNF -2A X 1/2 100° (MCMMASTER-CARR #90471A355)	1
		B/O	-19	1	ROUND HEAD MACHINE SCREW	STEEL	#6-32 UNC -2A X 5/16 (MCMMASTER-CARR #90279A145)	1
		B/O	-21	2	FELT PAD W/ADHESIVE BACK	FELT	1/8 X 3-1/2 X 10-1/4 (MCMMASTER-CARR #8534K11)	1

NOTE:
PART OF KIT RBW 6205G03532-3G

2PART AEROSPACE

11/11/2011 11:11 AM
TITLE
M/R BLADE BLOCKING/PROTECTING ASSY.

DBIA/43050003033 30

FREE

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES
FRACTIONS $\pm 1/8$
X + .005

ANGLES $\pm .6^\circ$

± .1 SURFACES = 125

BREAK ALL SHARP EDGES

UNIDIMENSIONAL LIMITS APPLY

INTERPLATING

INTERPRET DIM AND TOL PER
ANSI Y14.5M-2009

USED ON MODEL

ALL INFORMATION CONTAINED
HEREIN IS UNCLASSIFIED
DATE 01-14-00 BY 60322 UCBAW

AVV139

11 SHEET 1 OF 8



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044218



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044218

PO Date: 8/7/19

Due Date: 10/4/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revised

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198898	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	-	10/4/19	2 pcs	0 pcs	2 pcs	\$5,980.00/pcs	\$11,960.00
2	198901	RBW6205G11532-3GP			Swashplate Support Stand As Per Dwg RBW6205G11532-3G REV 5	Firmed	-	10/4/19	2 pcs	0 pcs	2 pcs	\$8,106.00/pcs	\$16,212.00
3	198900	RBW6205G03832-3GP			Main Rotor Blade Blocking/Protecting Assembly REV 5	Firmed	-	10/4/19	3 Ea	0 Ea	3 Ea	\$2,065.00/Ea DAS 61 9-89	\$6,195.00 DP
4	198906	RBW6205G05951-3GP			RBW6205G05951-3GP REV 2	Firmed	-	10/4/19	1 pcs	0 pcs	1 pcs	\$410.00/pcs	\$410.00
6	198910	RBW6405G08832-3GP			Tail Rotor Bushing Install Tool As Per Dwg RBW6405G08832-3G Rev/ D	Firmed	-	10/4/19	2 Ea	0 Ea	2 Ea	\$796.00/Ea	\$1,592.00
7	198915	RB072610-H-00P			GROUND HANDLING WHEELS REV 4	Firmed	-	10/4/19	3 pcs	0 pcs	3 pcs	\$3,700.00/pcs	\$11,100.00
8	199097	RBW6205G05951-3GP			RBW6205G05951-3GP REV 2	Firmed	-	10/4/19	1 pcs	0 pcs	1 pcs	\$410.00/pcs	\$410.00
Grand Total:													\$47,879.00



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PURCHASE ORDER
POHB044218



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/9/19 8:23 AM dart.lussier.patrick



METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25885
Shipment Date: 26-Sep-2019
Ship Via:
Order Number: 4080
Order Date: 08/08/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044218
Terms: Net 60 Days

Quantity						Description	Revision	Job Number
Item	Open	Shipped	B/O	Canceled	Unit			
3	3	3	0	0	EA	DART-RBW6205G03832-3GP M/R Blade Blocking/Protecting Assy	5	4080-03

DAS
61
9-89

RECEIVED
OCT 03 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

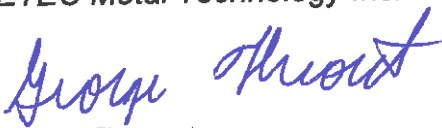
Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
3	DART-RBW6205G03832-3GP	DART-RBW6205G03832-3GP	5	HB044218

DAS
61
9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


George Theoret

Vankleek Hill, September 26, 2019